



Tornado Window Installation Instructions

1. Inspect all materials prior to installation, to ensure they are in good condition.
2. Review job site conditions for appropriate access to openings.
3. Depending on the size and weight of the window, it may be necessary for the installation contractor to secure the proper material handling equipment for safe transport and installation of window. (responsibility of installation contractor)
4. Verify the size of the opening and condition of substrate prior to installation. Remove any debris, clean and dry all surfaces.
5. Determine correct orientation of window (exterior/interior) according to approved shop drawings, prior to beginning the installation process.
6. Place window in opening and center. Shim up and down and side to side, checking for level and plumb. (maximum shim spacing of ¼" at head, sill and jambs)
7. Anchor holes are pre-drilled in the window frame. Drill pilot holes for anchors beginning at bottom of window frame (sill) with holes closest to corners, only. Refer to shop drawings for correct anchor size and depth. Fasten anchors while checking periodically for level and plumb.
8. Follow same installations as in #7 with top of window frame (head) followed by both sides of window frame (jambs).
9. Once window is anchored and secure at the corners, complete the balance of anchoring, if any in the field of the frame in the same manner as #7.
10. Finally, place backer rod and sealant around perimeter of frame at both interior and exterior of window. (backer rod and sealant supplied by others)